WHAT IS CLAIMED IS:

1. An ink jet recording apparatus comprising:

a carriage for mounting a recording head for effecting recording by discharging recording ink and for moving said recording head; and

recovery means for effecting a recovery operation with respect to said recording head,

wherein said recording apparatus is forwarded from a manufacturing factory in a condition that said recording head filled with transporting ink different from the recording ink is mounted on said carriage, and wherein an on-arrival recovery mode executed by said recovery means upon first usage of said recording apparatus by the vser differs from a normal recovery mode executed by said recovery means after the first usage.

- 2. An ink jet recording apparatus according to claim 1, wherein said apparatus includes suction

 20 means for effecting suction from said recording head as recovery means, and suction pressure in ink suction from said recording head by means of said suction means in said on-arrival recovery mode is set to be greater than suction pressure in ink suction in said normal recovery mode.
 - 3. An ink jet recording apparatus according to



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claim 1, wherein said apparatus includes suction
means for effecting suction from said recording head,
as recovery means, and a suction amount in ink
suction from said recording head by means of said
suction means in said on-arrival recovery mode is set
to be greater than a suction amount in ink suction in
said normal recovery mode.

- 4. An ink jet recording apparatus according to claim 1, wherein said apparatus includes suction means for effecting suction from said recording head as recovery means, and the number of suction operations in ink suction from said recording head by means of said suction means in said on-arrival recovery mode is set to be greater than the number of suction operations in ink suction in said normal recovery mode.
- 5. An ink jet recording apparatus according to claim 1, wherein said on-arrival recovery mode is a mode in which one kind of recovery operations in said normal recovery mode are executed continuously by plural times.
- 6. An ink jet recording apparatus according to claim 1, wherein said recovery means includes suction means for effecting suction from said recording head,

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and the number of idle suction operations for discharging the ink from a cap by driving said suction means in a communication condition between the interior of said cap and the atmosphere upon ink suction from said recording head by said suction means in said on-arrival recovery mode is set to be greater than the number of idle suction operations in said normal recovery mode.

7. An ink jet recording apparatus according to claim 1, wherein said recovery means includes suction means for effecting suction from said recording head and a wiper for wiping said recording head, and the number of wiping operations of said wiper after ink suction from said recording head by said suction means in said on-arrival recovery mode is set to be greater than the number of wiping operations after ink suction in said normal recovery mode.

8. An ink jet recording apparatus according to claim 1, wherein said recovery means includes a wiper for wiping said recording head and a cleaner for cleaning said wiper, and the number of cleaning operations of said cleaner after the wiping of said wiper in said on-arrival recovery mode is set to be greater than the number of cleaning operations after the wiping in said normal recovery mode.

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9. An ink jet recording apparatus according to claim 1, wherein said recovery means includes suction means for effecting suction from said recording head and a wiper for wiping said recording head, and, in said on-arrival recovery mode, after ink suction from said recording head is firstly effected by said suction means, wiping of said wiper is effected.

- 10. An ink jet recording apparatus according to claim 1, wherein viscosity of the transporting ink is greater than that of the recording ink.
- 11. An ink jet recording apparatus according to claim 1, wherein the recording ink includes color material and the transporting ink does not include color material or has color component fewer than that of the recording ink
 - 12. An ink jet recording apparatus comprising:

a carriage for mounting a recording head for effecting recording by discharging recording ink and for moving said recording head; and

recovery means for effecting a recovery operation with respect to said recording head,

wherein said recording apparatus is forwarded from a manufacturing factory in a condition that said recording head filled with transporting ink different

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from the recording ink is mounted on said carriage, and wherein an on-arrival recovery mode executed by said recovery means upon first usage of said recording apparatus by the user is the same as a recovery mode executed upon exchange of said recording head among a plurality of recovery modes executed by said recovery means after the first usage.

13. An ink jet recording apparatus comprising:

a carriage for mounting a recording head for effecting recording by discharging recording ink and for moving said recording head; and

a mounting section for mounting an ink tank for storing the recording ink to be supplied to said recording head,

wherein said recording apparatus is forwarded from a manufacturing factory in a condition that said recording head filled with transporting ink different from the recording ink is mounted on said carriage, and further comprising:

detection means for detecting whether said ink tank is mounted on said mounting section; and

alarm means for emitting alarm to the user of said recording apparatus if the fact that said ink tank is not mounted on said mounting section upon first usage of said recording apparatus by the user is detected by means of said detection means.

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14. An ink jet recording apparatus according to claim 1, 12 or 13, wherein said recording head includes an ink discharging electrothermal converter for generating thermal energy utilized for discharging the ink.

- 15. An ink jet recording apparatus according to claim 14, wherein he ink is discharged by utilizing pressure change based on growth of a bubble created by film boiling caused by the thermal energy generated by said electrothermal converter.
- 16. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is

 15 heated by an ink temperature maintaining electrothermal converter within said recording head before or during the ink suction by said suction means in said on-arrival recovery mode.
- 20 17. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is heated by an ink discharging electrothermal converter within said recording head before or during the ink suction by said suction means in said on-arrival recovery mode.
 - 18. An ink jet recording apparatus according to

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claim 1, 12 or 13, wherein the transporting ink is heated by an ink temperature maintaining electrothermal converter and an ink discharging electrothermal converter within said recording head before or during the ink suction by said section means in said on-arrival recovery mode.

- 19. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is discharged by an ink discharging electrothermal 10 converter within said recording head before or during the ink suction by said suction means in said onarrival recovery mode.
- 20. An ink jet recording apparatus according to 15 claim 1, 12 or 13, wherein the transporting ink is heated by an ink temperature maintaining electrothermal converter within said recording head and the transporting ink is discharged by an ink discharging electrothermal converter during the ink 20 suction by said suction means in said on-arrival recovery mode.
- 21. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is 25 heated by an ink temperature maintaining electrothermal converter within said recording head

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from before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode.

- 22. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is heated by an ink discharging electrothermal converter within said recording head from before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode.
- 23. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is heated by an ink temperature maintaining

 15 electrothermal converter and an ink discharging electrothermal converter within said recording head from before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode.

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24. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is discharged by an ink discharging electrothermal converter within said recording head from before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode.

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25. An ink jet recording apparatus according to claim 1, 12 or 13, wherein the transporting ink is heated by an ink temperature maintaining electrothermal converter and the transporting ink is discharged by an ink discharging electrothermal converter within said recording head form before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode.

26. An ink jet recording apparatus according to claim 1, 12 or 13, wherein, when the transporting ink is heated and discharged by an ink discharging electrothermal converter within said recording head from before the ink suction to the end of the ink suction by said suction means in said on-arrival recovery mode, an input signal value, frequency, ink color to be inputted and a discharge port can be selected appropriately, and any input signal value, frequency and ink color can be inputted to said ink temperature holding electrothermal converter of said recording head.

27. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising time counting means for counting an elapsed time from the forwarding.

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28. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising time reading means for reading the elapsed time from the forwarding.

- 29. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising control means for judging and determining a heating amount of said recording head on the basis of the elapsed time from the forwarding.
- 30. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising temperature history storing means for storing temperature history from the forwarding
- 31. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising temperature history reading means for reading temperature history from the forwarding.
- 32. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising heating control means for judging and determining a heating amount of said recording head on the basis of temperature history from the forwarding.

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33. An ink jet recording apparatus according to claim 32, wherein a heating temperature for each color can be set by said heating control means.

- 34. An ink jet recording apparatus according to claim 1, 12 or 13, further comprising storing means capable of re-writing and calling an elapsed time and temperature history from the forwarding.
- 35. An ink jet recording apparatus according to 10 claim 12 or 13, wherein viscosity of the transporting ink is greater than that of the recording ink.
- 36. A method for handling an ink jet recording apparatus comprising a carriage for mounting a 15 recording head for exfecting recording by discharging recording ink and for moving said recording head, and recovery means for effecting a recovery operation with respect to said recording head, the method 20 comprising the steps of:

forwarding said ink jet recording apparatus from a manufacturing factory in a condition that said recording head filled with transporting ink different from the recording ink is mounted on said carriage; and

executing an on-arrival recovery mode different from a normal recovery mode executed by said recovery S0,

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means after first usage of said recording apparatus by the user by means of said recovery means upon the first usage, with respect to said recording head.

37. A method for handling an ink jet recording apparatus comprising a carriage for mounting a recording head for effecting recording by discharging recording ink and for moving said recording head, and recovery means for effecting a recovery operation with respect to said recording head, the method comprising the steps of:

forwarding said ink let recording apparatus from a manufacturing factory in a condition that said recording head filled with transporting ink different from the recording ink is mounted on said carriage; and

executing an on-arrival recovery mode same as a recovery mode executed upon exchange of said recording head among a plurality of recovery modes executed by said recovery means after first usage of said recording apparatus by the user by means of said recovery means upon the first usage, with respect to said recording head.

38. A method for handling an ink jet recording apparatus comprising a carriage for mounting a recording head for effecting recording by discharging

recording ink and for moving said recording head, and a mounting section for mounting an ink tank for storing the recording ink to be supplied to said recording head, the method comprising the steps of:

forwarding said ink jet recording apparatus from a manufacturing factory in a condition that said recording head filled with transporting ink different from the recording ink is mounted on said carriage; and

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emitting alarm to the user of said recording apparatus if the fact that the said tank is not mounted on said mounting section upon first usage of said recording apparatus by the user is detected.